

Declaration and Power of Attorney For Patent Application

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled PROCESS FOR FORMING DECORATIVE FILMS AND RESULTING PRODUCTS (Attorney Docket No. 084555-9013-00), the specification of which was filed with my authority, on February 12, 2001 as Application Serial No. 09/781,378 and was amended on October 10, 2002 and April 7, 2003.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

As a named inventor, I hereby appoint the following registered practitioners associated with the customer number identified below to prosecute this application and transact all business in the Patent and Trademark Office connected therewith; and request that the Office direct all communications in or pertaining to this application to:

Customer Number

23585

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first joint inventor: Gerald F. Hein

Inventor's signature: _____

Date: _____

Residence:

United States of America

Citizenship:

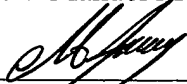
United States

Post Office Address:

7382-4 Ridgepoint Drive
Cincinnati, Ohio 45230

Full name of second joint inventor: Manuel Mejia Caballero

Inventor's signature: _____



Date: _____

11/21/03.

Residence:

Tecate B.C., Mexico

Citizenship:

Mexico

Post Office Address:

Ensenada #1400, Colinas del Cuchuma
Tecate B.C., Mexico 21449

Full name of third joint inventor: Al Anderson

Inventor's signature: _____

Date: _____

Residence:

St. Helena Island, SC

Citizenship:

United States

Post Office Address:

333 Westbrook Road
St. Helena Island, SC 29920

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|-----------------|-------|--|--|
| Customer Number | 23585 | | |
| | | | |

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Full name of first joint inventor: Gerald F. Hein

Inventor's signature: _____ Date: _____

Residence: _____ United States of America
 Citizenship: _____ United States

Post Office Address: 7382-4 Ridgpoint Drive
Cincinnati, Ohio 45230

Full name of second joint inventor: Manuel Mejia Caballero

Inventor's signature: _____ Date: _____

Residence: Tecate B.C., Mexico
Citizenship: Mexico
Post Office Address: Ensenada #1384, Colinas del Cuchuma
Tecate B.C., Mexico

Full name of third joint inventor: Al Anderson

Inventor's signature: Al Anderson Date: 8-16-2004

Residence: St. Helena Island, SC
Citizenship: United States
Post Office Address: 333 Westbrook Road
St. Helena Island, SC 29920

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